



Job Description Title: Machinist III – Ulven Aerospace Division

The Ulven Companies' Mission: Providing Quality Cost Effective Products with Superior Service

Position: Machinist III

Reports to: UAD Machining Supervisor

Supervises: Mentors and oversees junior machinists when instructed to do so

Purpose: Perform in manufacturing environment to produce aerospace product

Responsibility: Manufacture product to UAD and customer standards. Follow instructions and procedures.

Authority: NA

Qualifications:

- 1) Ability to setup Complex 5 axis and 3 axis fixtures and all cutting tool
- 2) Ability to perform in process and First article inspections
- 3) High level of competency with Fanuc Controls, G & M code, hand program edits and program merging
- 4) Ability to make tool offset adjustments for wear and nominal part dimensions
- 5) Production experience on both CNC Mills and Lathes
- 6) Experience with Lean Manufacturing and Continuous improvement concepts, set up reduction and productivity improvements in fixtures, tooling, and programs
- 7) Renishaw probe experience with some manual probe programming using probe macros
- 8) Experience as Lead machinist with ability to train, mentor, and direct activities of junior machinists
- 9) Possess good personal time management skills and ability to run more than one machine at a time and or oversee other equipment being run
- 10) Capable of communicating with programmer for accurate setup sheet information
- 11) Ability to assist programmer with engineering of new product or re-engineering and continuous improvement of legacy products including;
 - a. Fixture manufacturing
 - b. Pilot run program prove out and communicate with programmer for programming verification and adjustments. New Part 100% inspection
 - c. Assist with cutting tool selection or upgrades, test new cutting tools
- 12) Highly experienced detail drawing reading skills, understanding GDT, true position and part datum's
- 13) Experienced in ISO Aerospace Quality Systems standards and processes
- 14) Advanced trigonometry and geometry math skills

Essential physical and cognitive job functions:

- Prompt and regular attendance at an assigned work location
- Ability to work shifts of at least [8] hours and occasionally longer, at least [5] days per week or more
- Ability to stand for prolonged periods



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- Ability to lift and carry objects weighing up to [50] lbs.
- Ability to interact with employees and customers in an appropriate manner
- Ability to receive and understand direction from management
- Availability on site to confer with staff members with whom the incumbent must interact on a regular basis
- Ability to use a personal computer for tasks such as communicating via email and preparing reports and work schedules using the companies' standard software
- Ability to complete or oversee the completion of assigned tasks/projects in a timely manner

- **Salary: Commensurate with experience**
- **This is an hourly, non-exempt position**
- **Offer subject to passing a drug test**
- **Equal Opportunity Employer**